

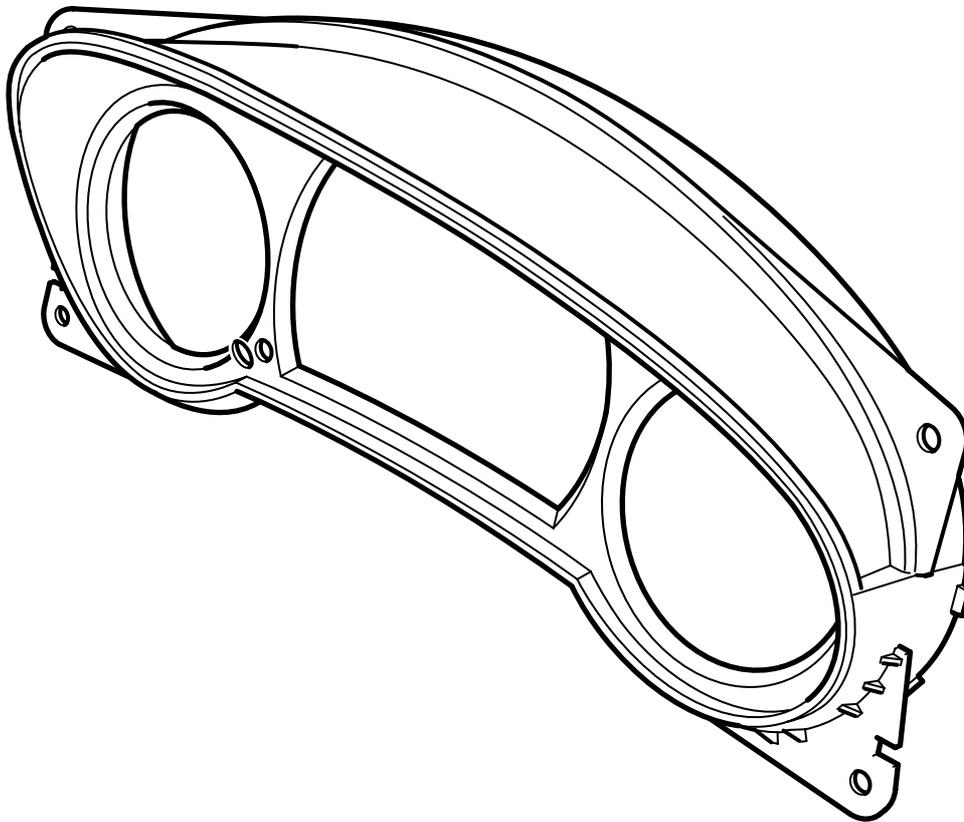


**MONTERINGSANVISNING · INSTALLATION INSTRUCTIONS  
MONTAGEANLEITUNG · INSTRUCTIONS DE MONTAGE**

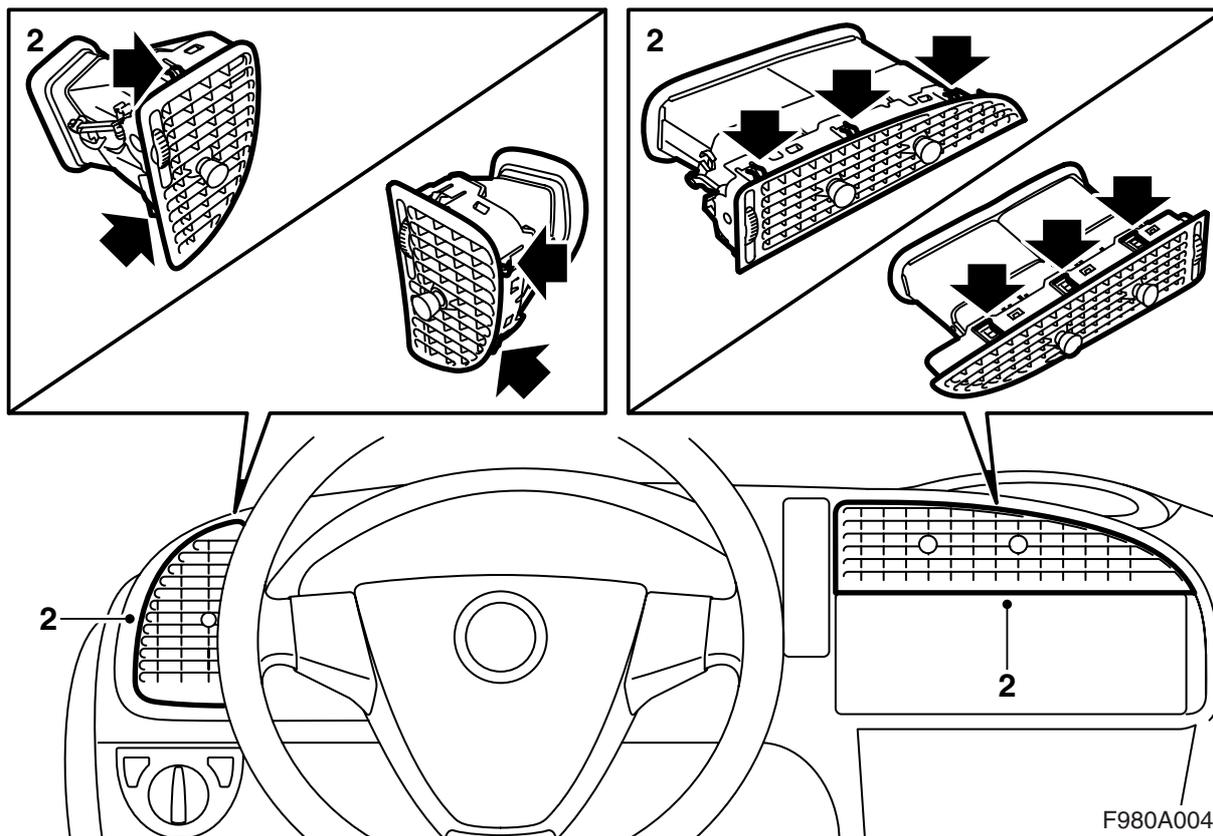
**Saab 9-3 M03-**

**Decor strip, instrument unit**

Accessories Part No.	Group	Date	Instruction Part No.	Replaces
12 787 874 12 802 042	9:38-02	Apr 03	12 788 452	12 788 452 Mar 02



F980A003



F980A004

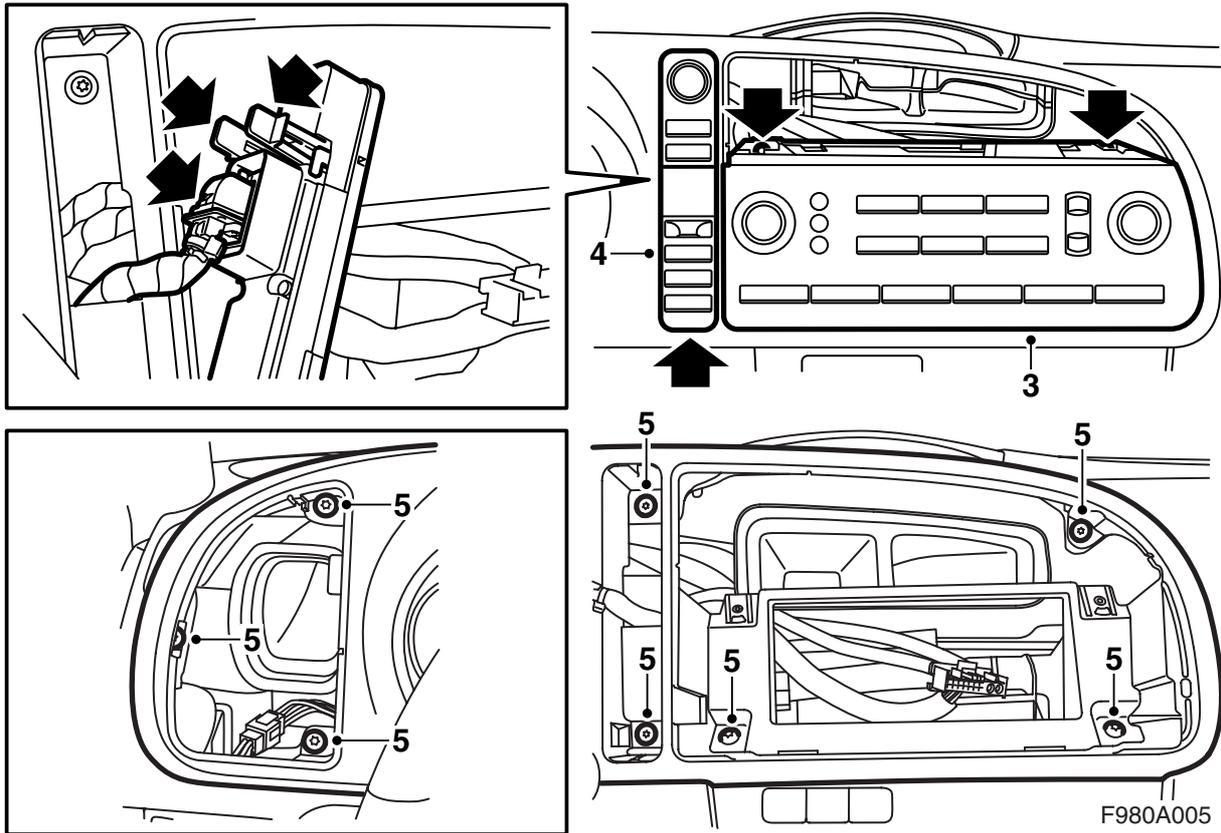
- 1 Disconnect the negative battery cable.
- 2 Remove the left and centre air vent in the dashboard by carefully bending in the hooks accessible through the grille.

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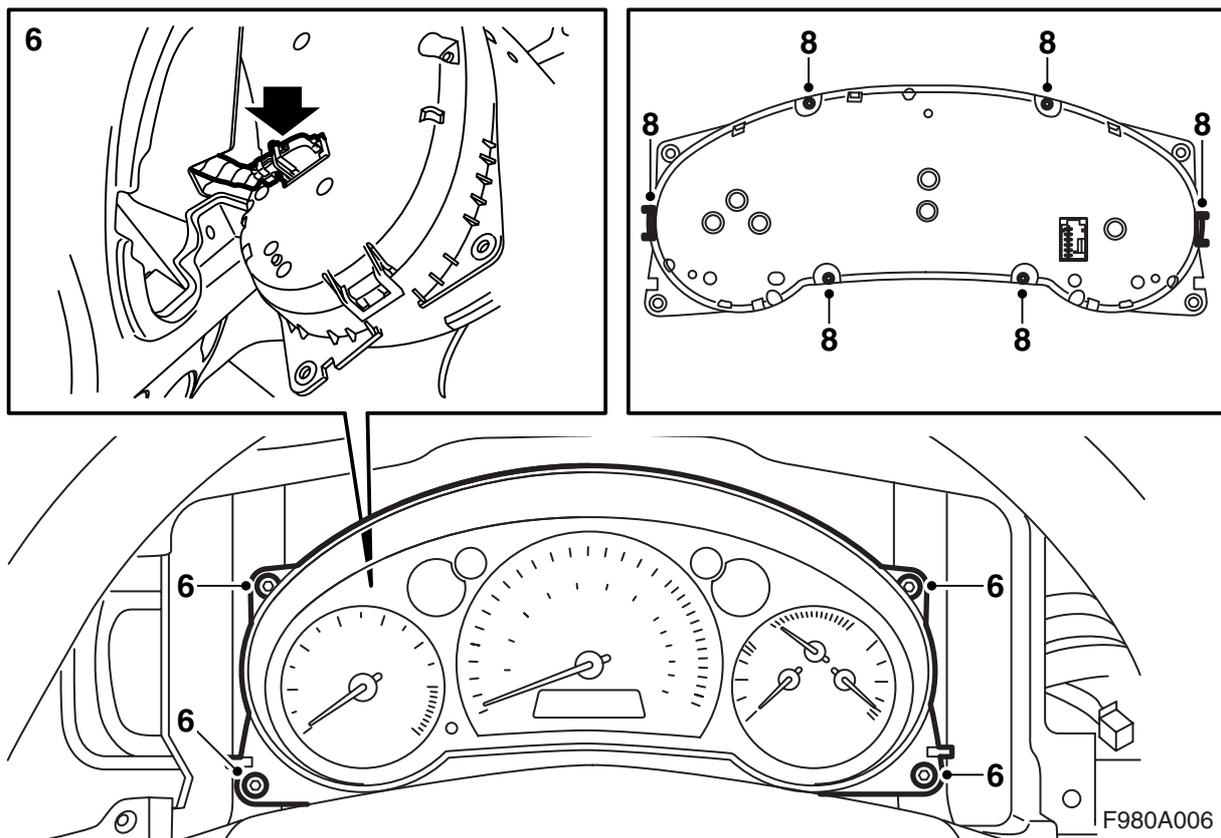
**Important**

Take care to bend the correct hooks. Hooks holding the air outlet together are also visible through the grille.

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- 3 Remove the infotainment system control panel.
- 4 Remove the SID unit control panel by pressing together the two tabs on the back and then pressing forward the control panel, starting from the top.
- 5 Remove the instrument plate (6 or 8 screws).

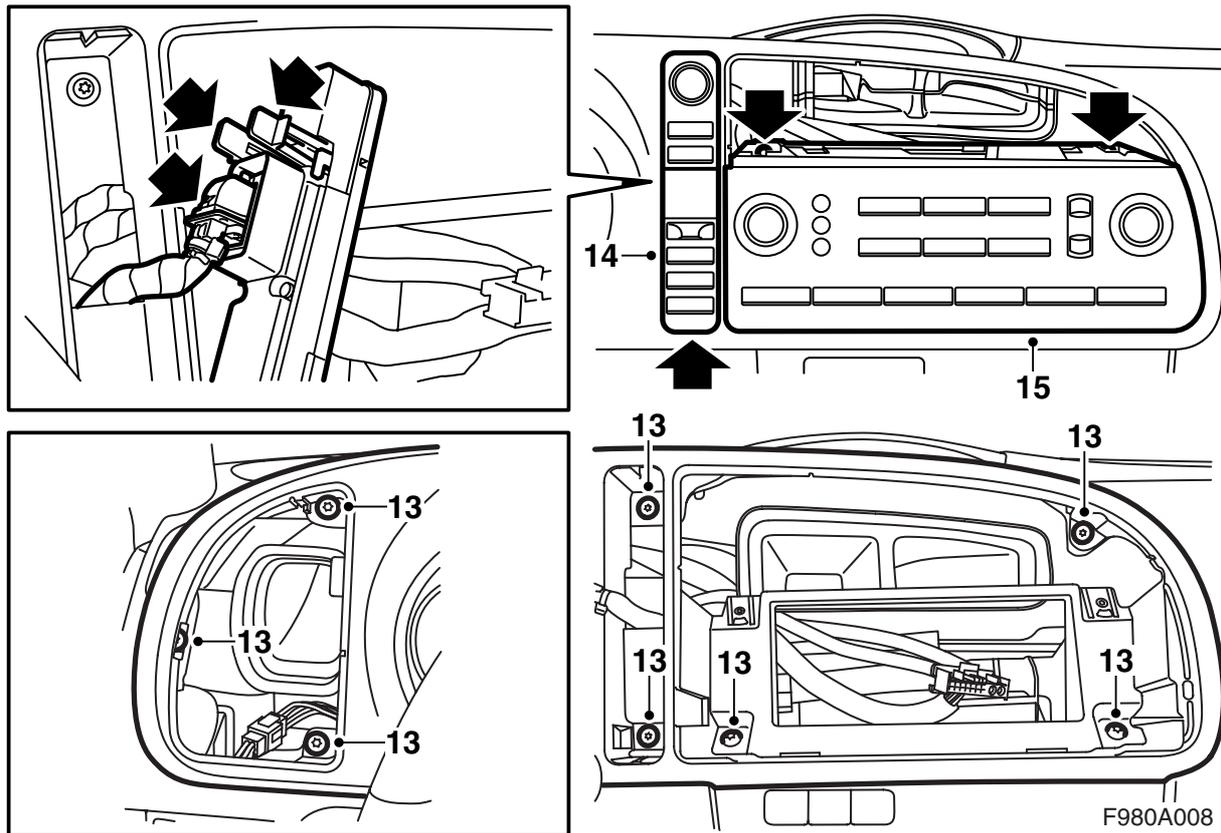


- 6 Remove the MIU (Main Instrument Unit) (4 screws) and remove the MIU (Main Instrument Unit) electrical connection.
- 7 Place the MIU (Main Instrument Unit) on a soft and clean surface on a thoroughly clean workbench.
- 8 Remove the instrument glass by unscrewing four screws underneath, turning the instrument face up, holding the sides and pressing in the snap fasteners with your fingers.
- 9 Lift away the instrument glass.

### Important

Take great care, as the pointers must not be touched. Disturbing them can cause deviation or damage the stepping motors.

- 10 Carefully blow clean inside the instrument glass and on the instruments using compressed air.
- 11 Position the instrument glass on top of the instrument unit and press the glass into the clips. Turn the MIU (Main Instrument Unit) over and fit the screws.
- 12 Connect the MIU (Main Instrument Unit) and fit it.



- 13 Fit the instrument plate.
- 14 Connect the SID control panel and fit it by positioning the hooks at the bottom and then pressing in the top.
- 15 Fit the infotainment system control panel.
- 16 Position and fit the air vents.
- 17 Connect the negative battery cable.
- 18 Set the time and date.
- 19 Synchronise remote control code by inserting the key into the ignition.

### Important

Repeat this procedure with all keys. Otherwise, the remote controls will not function.

- 20 Activate window lift pinch protection function by operating the side windows up and down twice. An audible confirmation will sound when activation is complete.