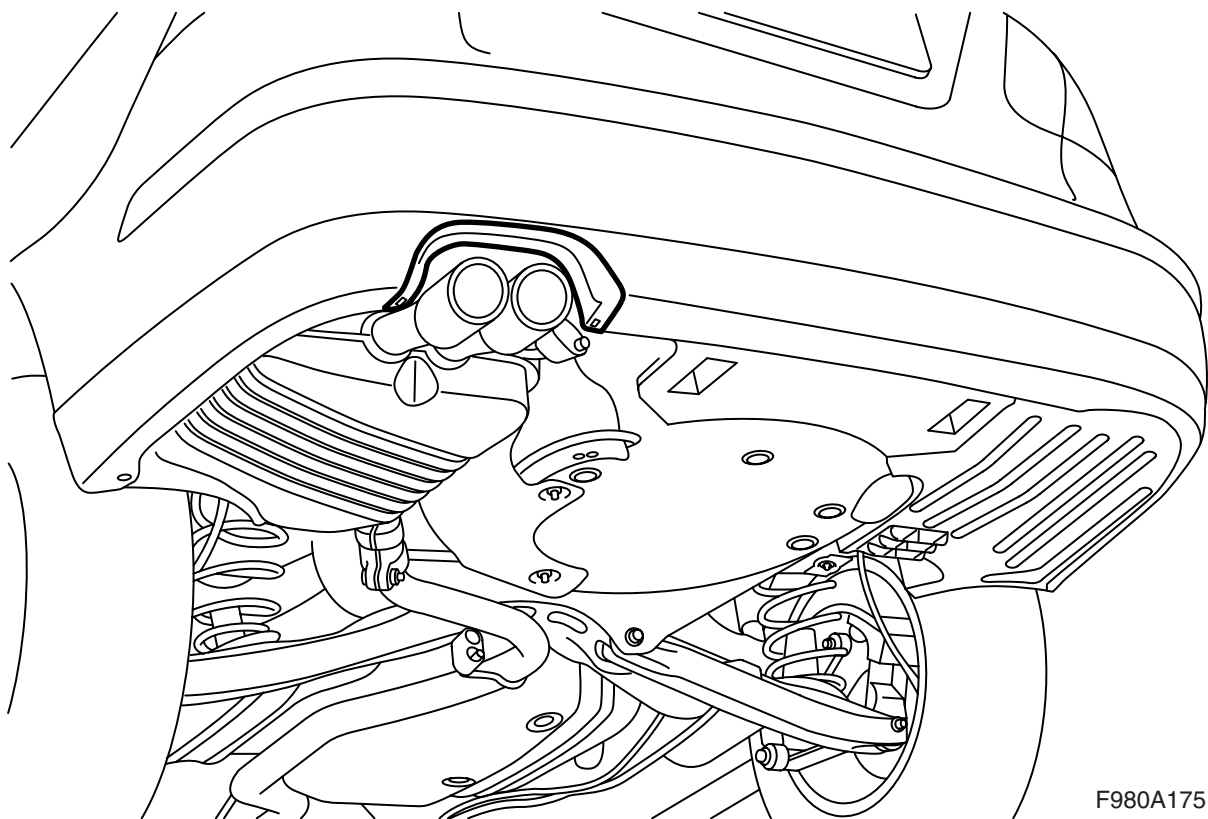




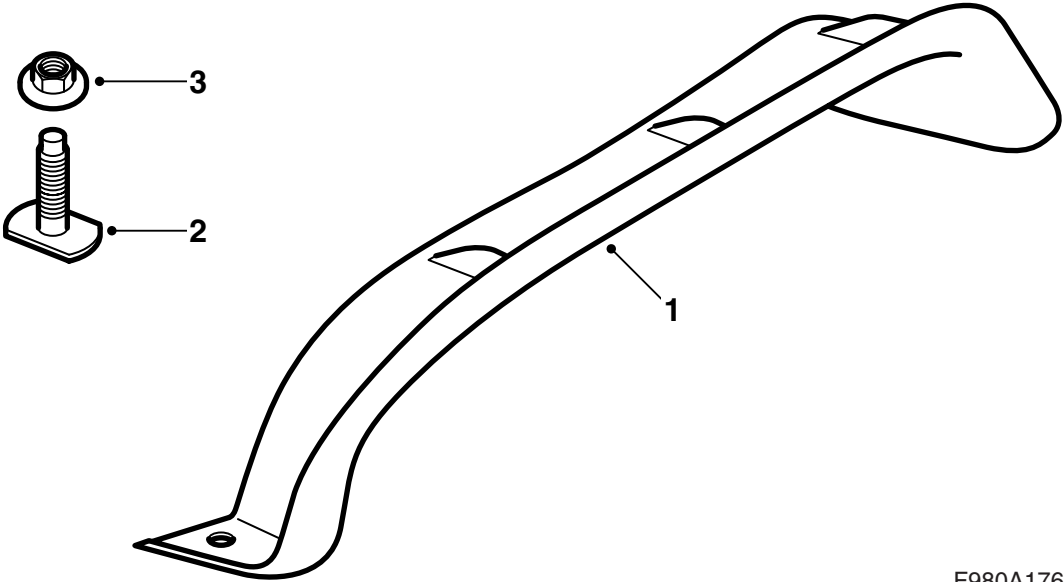
**MONTERINGSANVISNING · INSTALLATION INSTRUCTIONS  
MONTAGEANLEITUNG · INSTRUCTIONS DE MONTAGE**

**Saab 9-3 M03-  
Sport silencer cover**

Accessories Part No.	Group	Date	Instruction Part No.	Replaces
12 793 160	9:84-24	Aug 02	12 800 219	

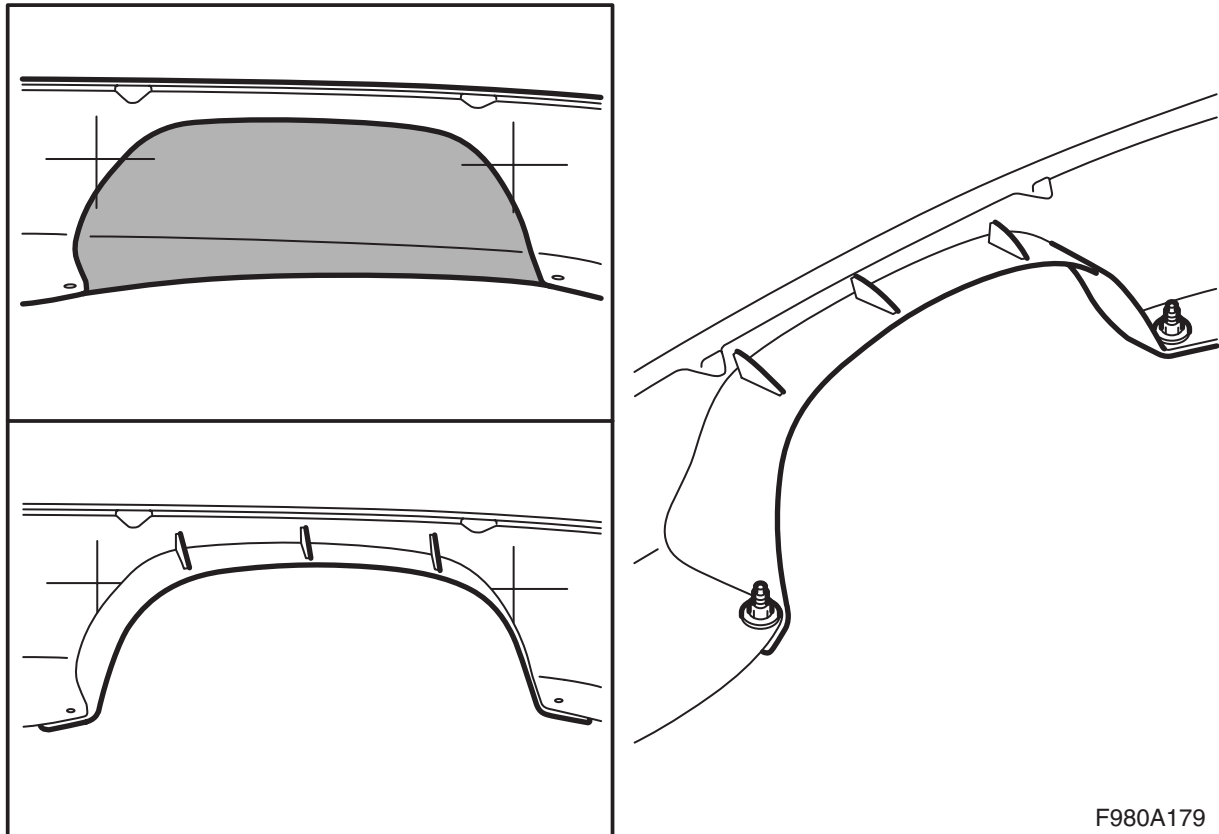


F980A175



F980A176

- 1 Cover
- 2 Screw (x2)
- 3 Nut (x2)



F980A179

The cover can be painted with the same colour as the car, see "Directions for painting PC/PBT plastics" in this installation instruction.

- 1 Raise the car and remove the rear silencer according to the description in the sport exhaust system installation instructions.
- 2 Using a reciprocating saw, make a recess in the lower section of the bumper as indicated with the shaded area (a universal knife with hooked blade can also be used).

**⚠ WARNING**

Exercise caution when using a saw or knife as this may cause injury.

**Important**

Cut or saw as precisely as possible. Adjust if necessary using a file.

- 3 Align the cover and drill two 5 mm holes using the cover as a template.
- 4 Fit the cover using screws and nuts.
- 5 Lower the car.

### **Directions for painting PC/PBT plastics**

- Place the cover so that it is not deformed during the painting process.
- The temperature must not exceed +40°C (104°F).
- Use clean gloves when handling the cover.

### **Drying time**

70 minutes at 40°C (104°F).

### **Preparations**

- Grind the surfaces thoroughly. Use abrasive paper 3M 1200 or 800.
- Clean the surfaces to be painted. Use an appropriate cleaning agent, e.g. Teroson FL (part no. 16-30 15 815).
- Apply an appropriate primer.