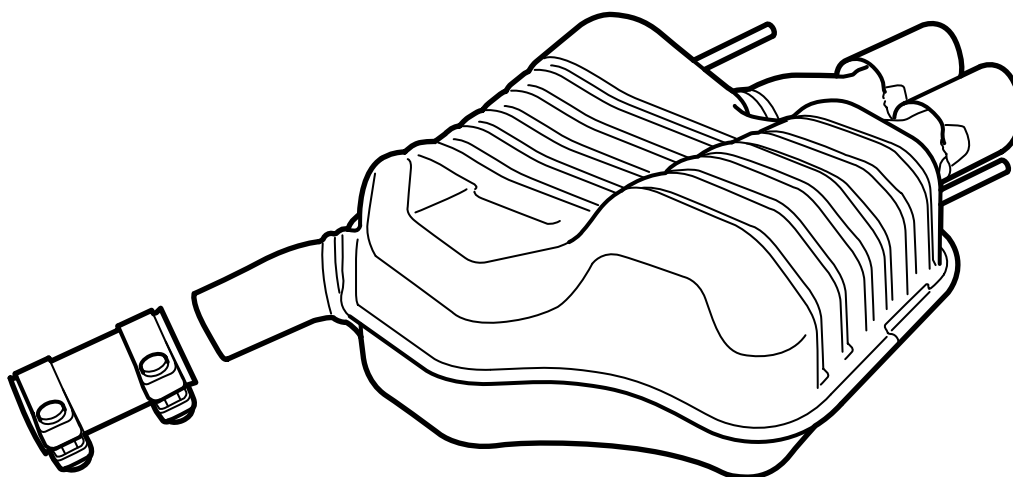




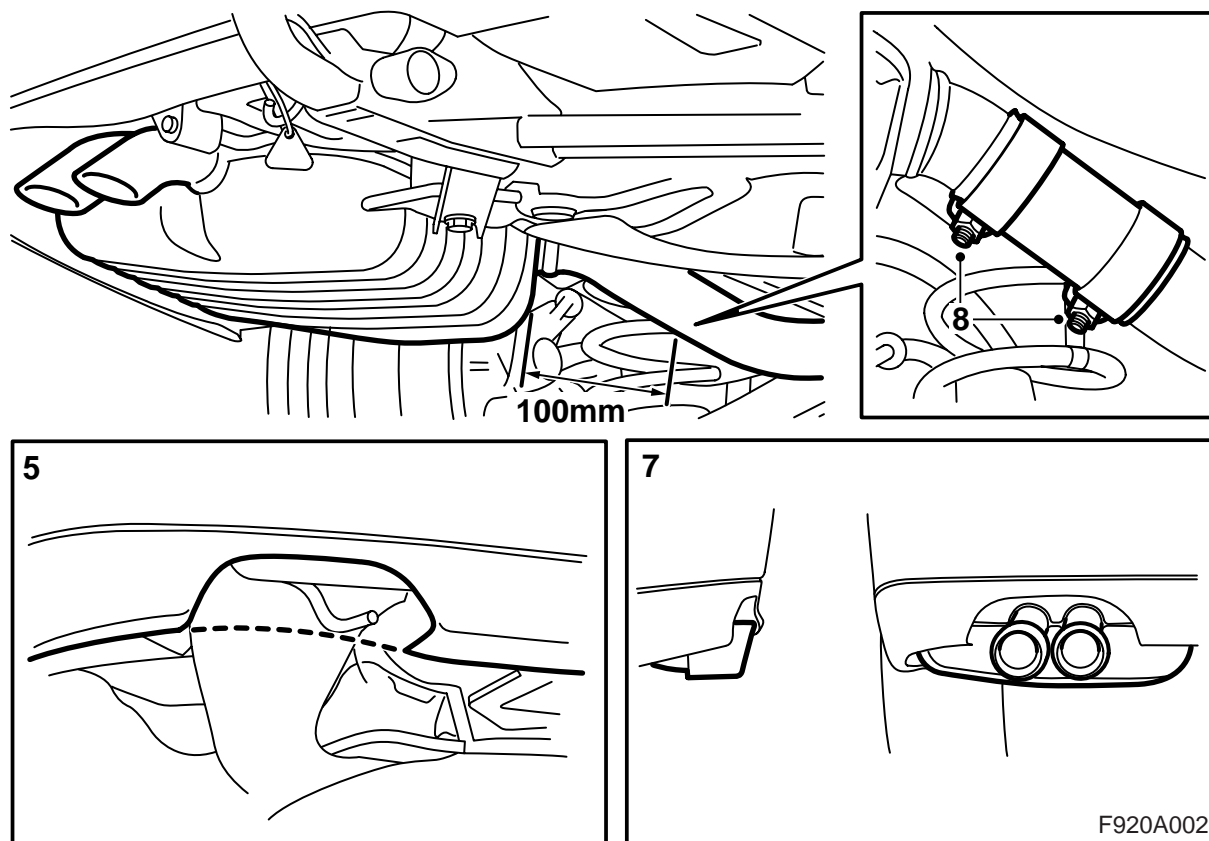
**MONTERINGSANVISNING · INSTALLATION INSTRUCTIONS
MONTAGEANLEITUNG · INSTRUCTIONS DE MONTAGE**

**Saab 9-3 M03-
Sport exhaust system**

Accessories Part No.	Group	Date	Instruction Part No.	Replaces
12 787 164 12 798 936 12 798 937	9:25-01	Jan 03	12 798 935	12 798 935 Aug 02



F920A001



- 1 Raise the car.
- 2 Mark the bottom of the exhaust pipe 100 mm from the silencer.
- 3 Cut the exhaust pipe at right angles and remove the rear silencer.
- 4 Clean all burrs and dirt from the cut section and the sealing surface.
- 5 Make a recess in the bumper according to the accessory description "Cover, sport silencer".
- 6 Fit the new silencer and adjust it so that it hangs evenly.
- 7 Check the tailpipe; it should be positioned horizontally in the centre of the removed section in the bumper and should follow the bumper profile.
- 8 Fit the clips.
Tightening torque: 40 Nm (30 lbf ft)
- 9 Check the tailpipe; it should be positioned horizontally in the centre of the removed section in the bumper and should follow the bumper profile. Adjust if necessary.
- 10 Lower the car.
- 11 Connect an exhaust hose and start the engine. Check that the joint is sealed.