



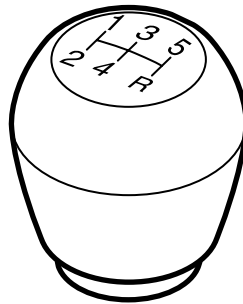
SAAB

**MONTERINGSANVISNING · INSTALLATION INSTRUCTIONS
MONTAGEANLEITUNG · INSTALLATIONS DE MONTAGE**

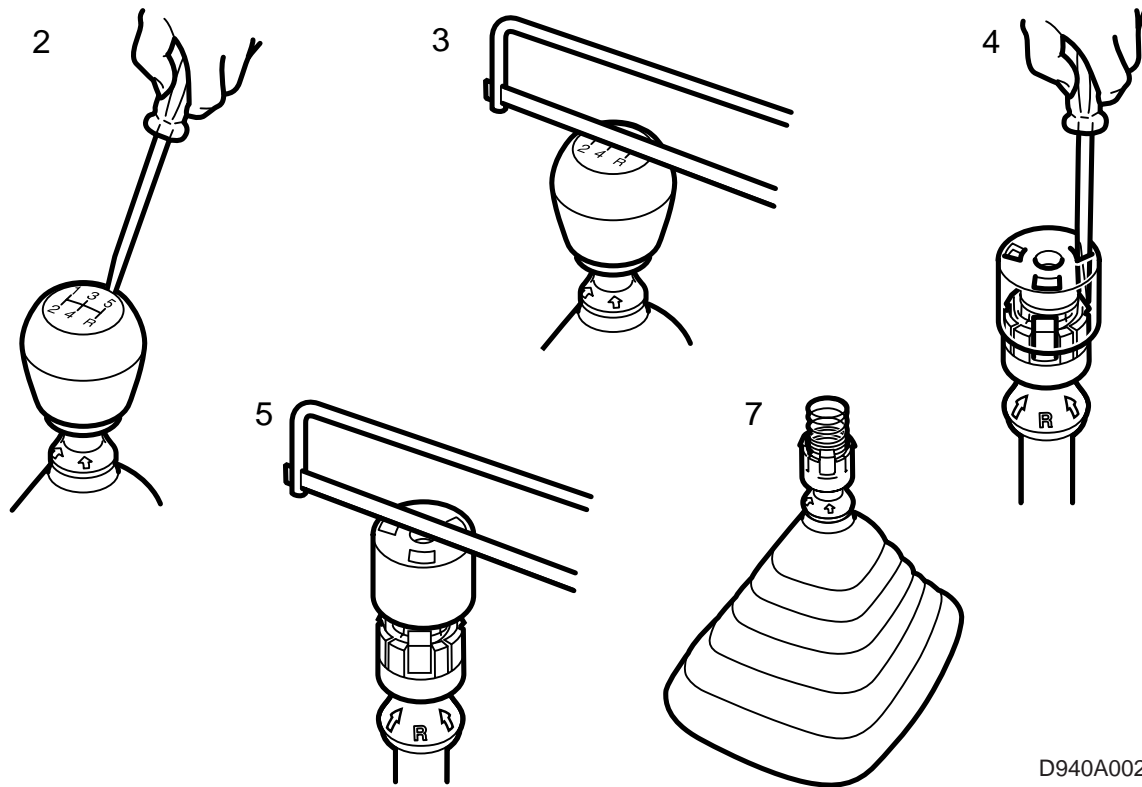
Saab 900 M94-, Saab 9000 M92- Ch.no N1004567, Saab 9-3

Wood/Leather/Carbon fibre gear-lever knob

Accessories Part No.	Group	Date	Instruction Part No.	Replaces
400 102 299 400 104 279 400 112 751	4:32-10	Feb 99	86 85 679	86 85 679 Aug 94



D940A001



D940A002

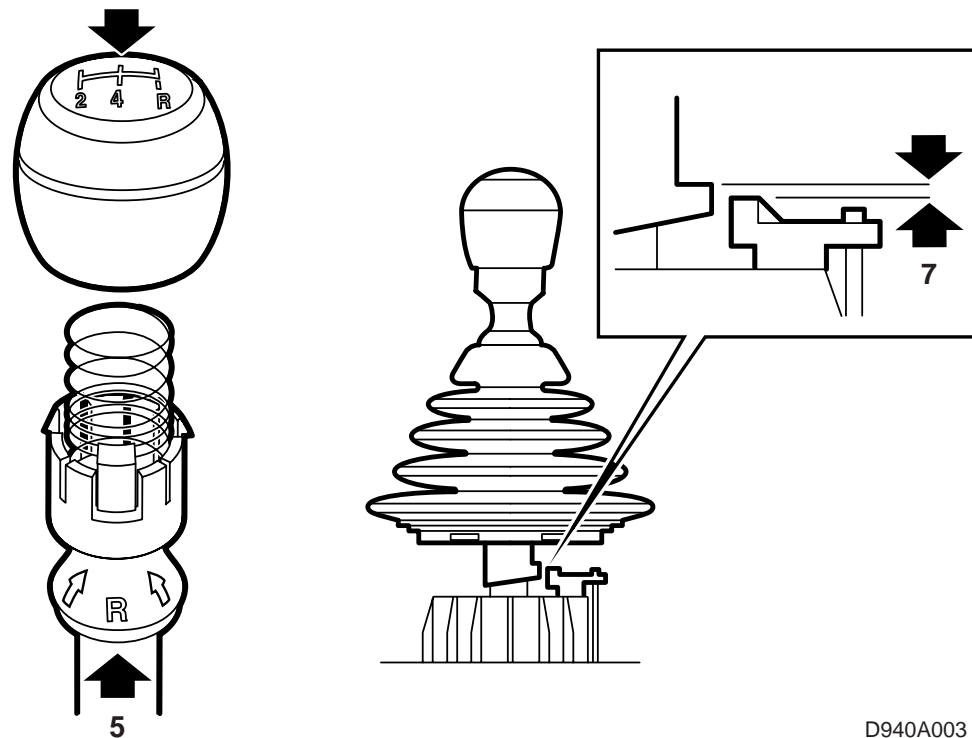
Removal

- 1 Put the gear lever in neutral.
- 2 Remove the emblem.
- 3 Saw a slit in the original knob and remove the black outer plastic casing.
- 4 Remove the tape so that the three snap fasteners for the reverse lock actuator can be released.
- 5 Split the white plastic core with a hacksaw.

Important

Saw only **down to** the metal tube.

- 6 Tear off the plastic core with a pair of adjustable pliers or similar tool.
- 7 Detach the bottom of the rubber gaiter.



D940A003

Fitting

- 1 Clean the splines on the metal tube with washing white spirit or similar agent.
- 2 Make sure the spring is fitted.
- 3 Apply two-component epoxy adhesive to the gear-lever knob.

Important

Make sure the adhesive spreads into the gear-lever knob.

- 4 Place the knob on the splines and rotate it to distribute the adhesive evenly.
- 5 Make sure the number "4" on the knob is in line with the letter "R" on the reverse lock actuator.
- 6 Press up the reverse lock actuator so that the three catches fasten to the knob.
- 7 Lift the rubber gaiter slightly and press the knob down over the splines until the heel on the reverse lock actuator is max. 0-0.5 mm above the reverse lock stop.
- 8 Fit the gaiter and allow the adhesive to harden.