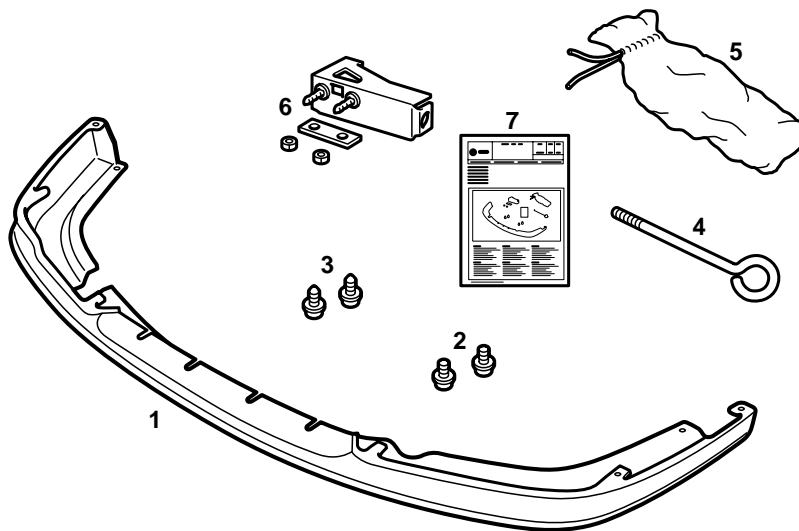


**SAAB****MONTERINGSANVISNING · INSTALLATION INSTRUCTIONS  
MONTAGEANLEITUNG · INSTALLATIONS DE MONTAGE****Saab 900 M94-**

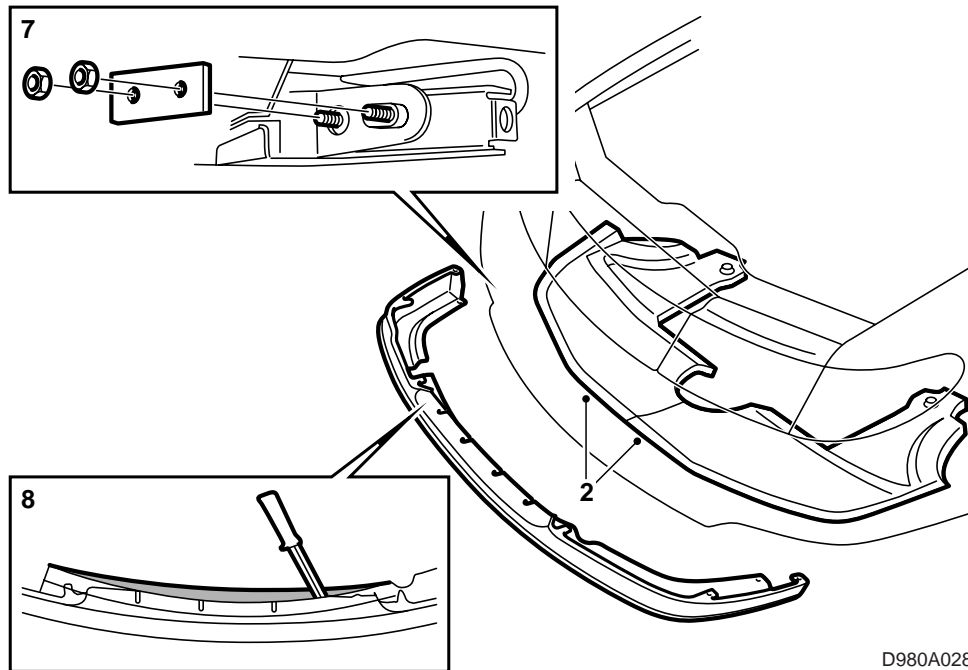
Front spoiler

Accessories Part No.	Group	Date	Instruction Part No.	Replaces
400 103 339	8:46-19	Nov 97	44 81 529	44 81 529 Mar 94



D980A027

- 1 Front spoiler assembly (1x)
- 2 Hex bolt with washer, M6x20 (2x)
- 3 Hex screws (2x)
- 4 Towing eyebolt (1x)
- 5 Storage bag (1x)
- 6 Towing eyebolt bracket, assembly (1x)
- 7 Installation instructions (1x)



D980A028

- 1 Raise the car.
- 2 Remove the LH and RH spoiler panels.
- 3 Remove the front edge of the wing liners from the rear edge of the bumper.
- 4 Bend aside the wing liners to gain access to the spoiler section's outer retaining screws.  
Undo the retaining screws.
- 5 Undo the middle retaining screw.
- 6 Remove the LH and RH spoiler parts.
- 7 Fit the towing eyelet bracket and tighten the screws, using a torque wrench.  
**Tightening torque: 20 Nm (14.8 lbf ft)**
- 8 When fitting the new spoiler on model year 1995 and earlier Saab 900 cars, the marked edge on the spoiler may have to be cut away.
- 9 Align the spoiler and insert the retaining screws in the rear edge. Make sure that the four retaining lugs are correctly fitted in the grooves.
- 10 Screw the spoiler panels in place.  
Cut out approx. 20 mm from the RH spoiler panel from the towing eyelet bracket.
- 11 Lower the car to the floor.
- 12 Place the towing eyelet in the spare wheel well and the Installation Instructions in the glove box.