



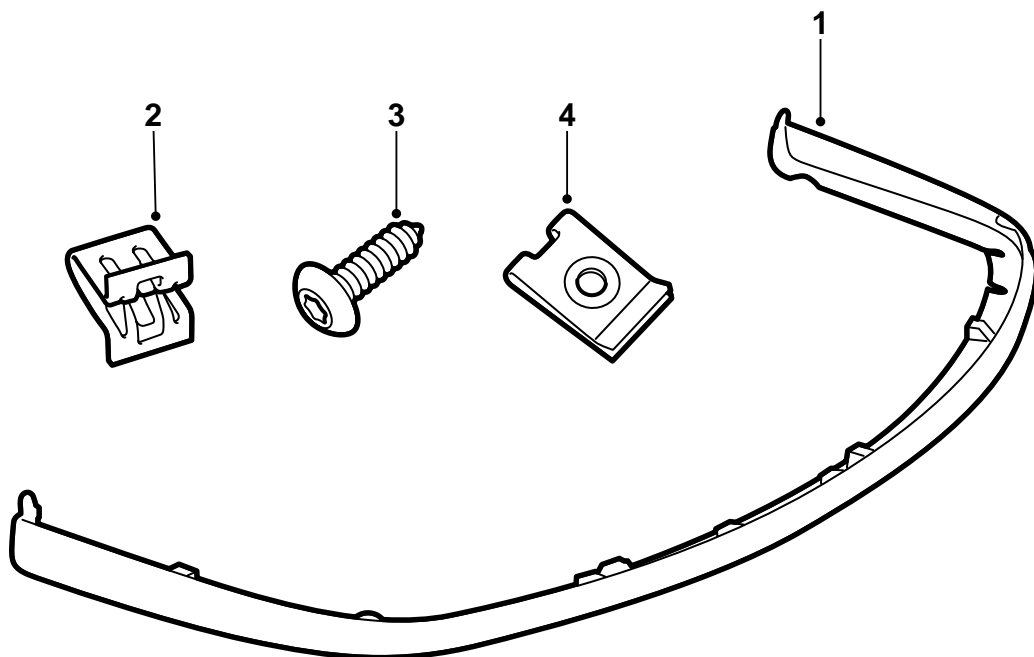
SAAB

**MONTERINGSANVISNING · INSTALLATION INSTRUCTIONS
MONTAGEANLEITUNG · INSTALLATIONS DE MONTAGE**

Saab 9-3

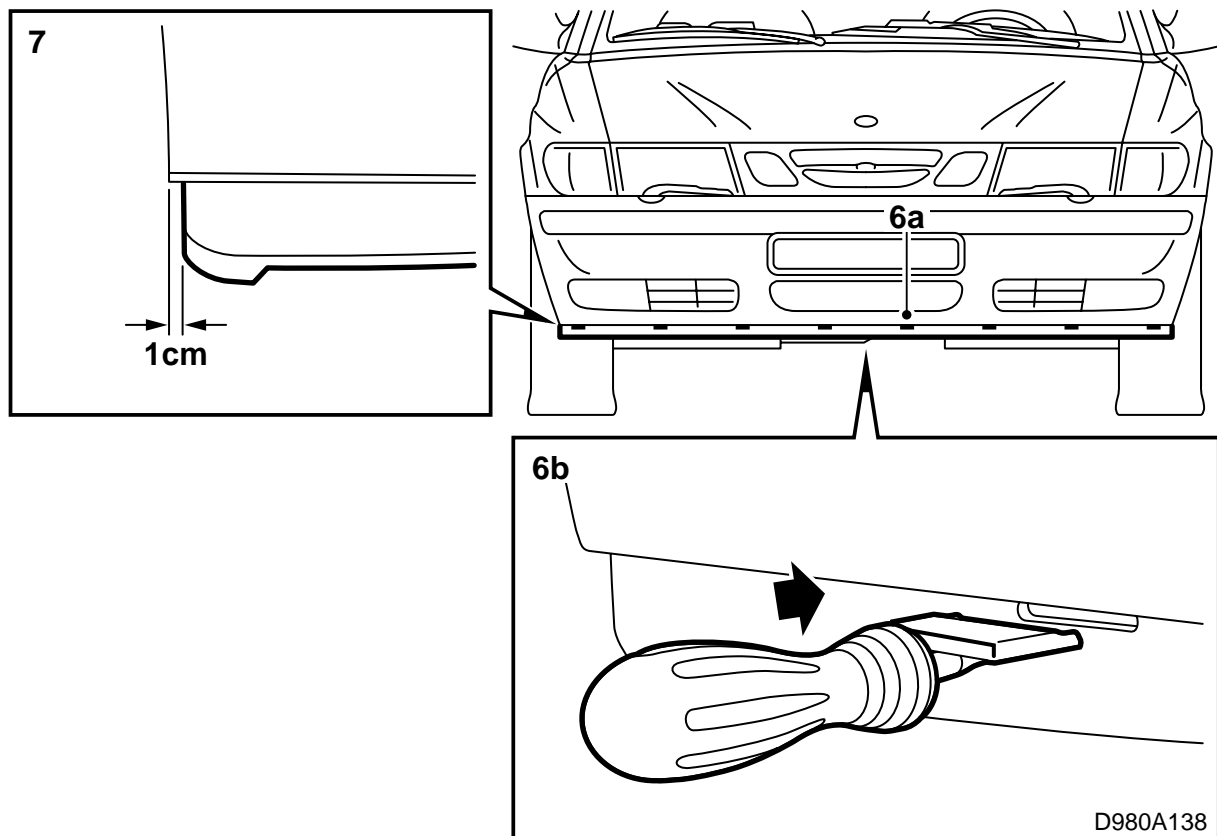
Front spoiler

Accessories Part No.	Group	Date	Instruction Part No.	Replaces
400 109 039	9:84-08	Nov 98	47 86 455	



D980A137

- 1 Spoiler (1pc.)
- 2 Clip (10 pcs.)
- 3 Screw (2 pcs.)
- 4 Clip (2 pcs.)
- 5 Installation instructions



The spoiler is already primed and therefore ready for painting.

- 1 Paint the spoiler in the body colour. See "Directions for painting pre-primed PP/EPDM-plastic" in these installation instructions.
- 2 Place the car on a lift and raise it.
- 3 Remove the air shields.
- 4 Wash the bottom of the bumper to make it easier to locate the markings. The markings are in the form of small nipples.
- 5 Mask the painted section of the bumper above the markings with masking tape.
- 6 Cut out the 10 holes into which the spoiler's plastic tabs are to be fitted as follows:
 - a Locate the markings.
 - b Place the point of the special knife, part no. (16) 82 93 227, midway between the markings with the flat side face up.
 - c Cut out the top part of the hole by pressing in the special knife until the spike has left a mark.

Important

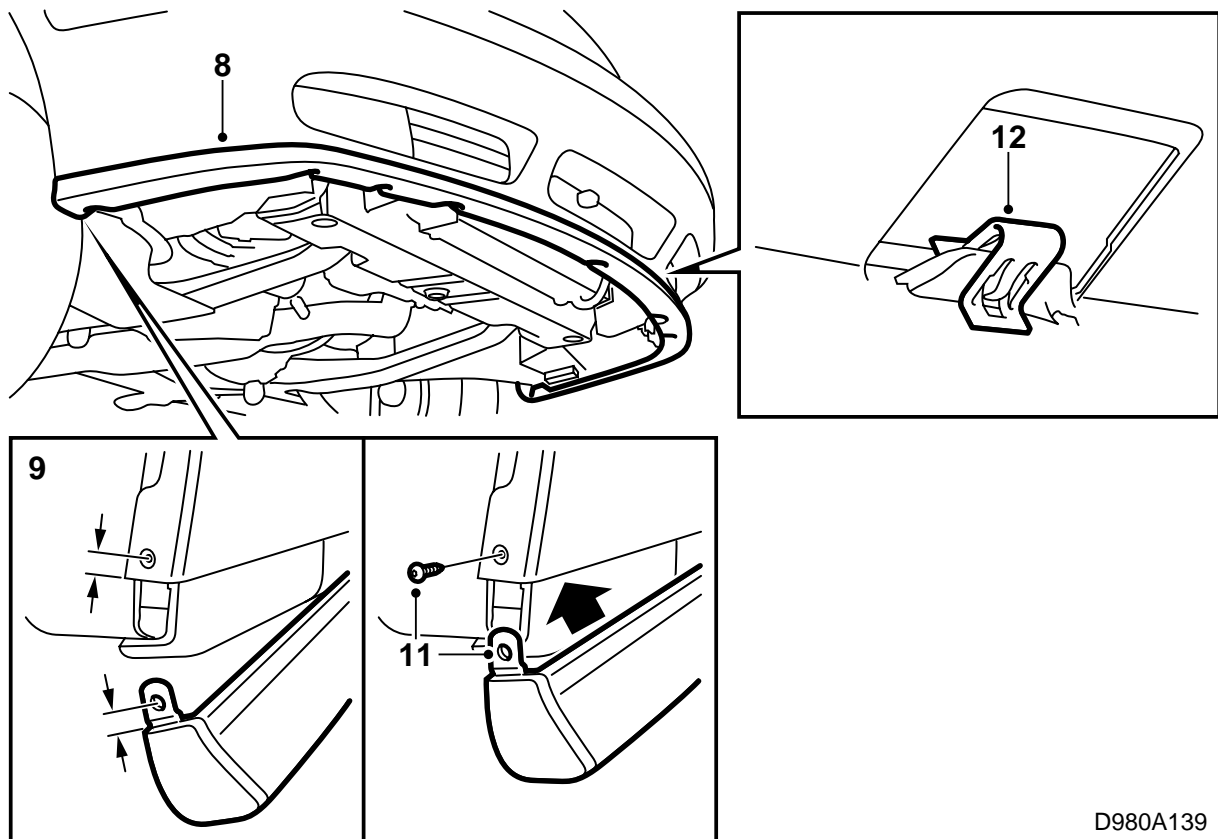
Take care!

The special knife must be pressed horizontally and at right-angles to the bumper shell.

- d Turn over the knife and place the point into

the mark left by the spike. Cut out the bottom part of the hole.

- 7 Cut away about 1 cm of the rear edge of the bumper, see illustration, on both sides. Make sure the top is cut away completely. This is to make room for the spoiler.



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- 8 Lift the spoiler into position.
- 9 Measure up the right location for the screws by measuring on the spoiler at the screw mounting.
- 10 Make a hole at each location with an awl.
- 11 Fit the clips to the spoiler. Fit the screws from inside the wheel housing.
- 12 Fit the clips to the spoiler's 10 plastic tabs.
- 13 Fit the air shields.
- 14 Remove the masking tape and lower the car.

Directions for painting pre-primed PP/EPDM plastic

- The spoiler must be positioned so that deformation is avoided while painting.
- To avoid deformation of the spoiler, the temperature must not exceed +70°C (158°F).
- The spoiler is pre-primed from the supplier.
- Use clean gloves when handling the spoiler.