



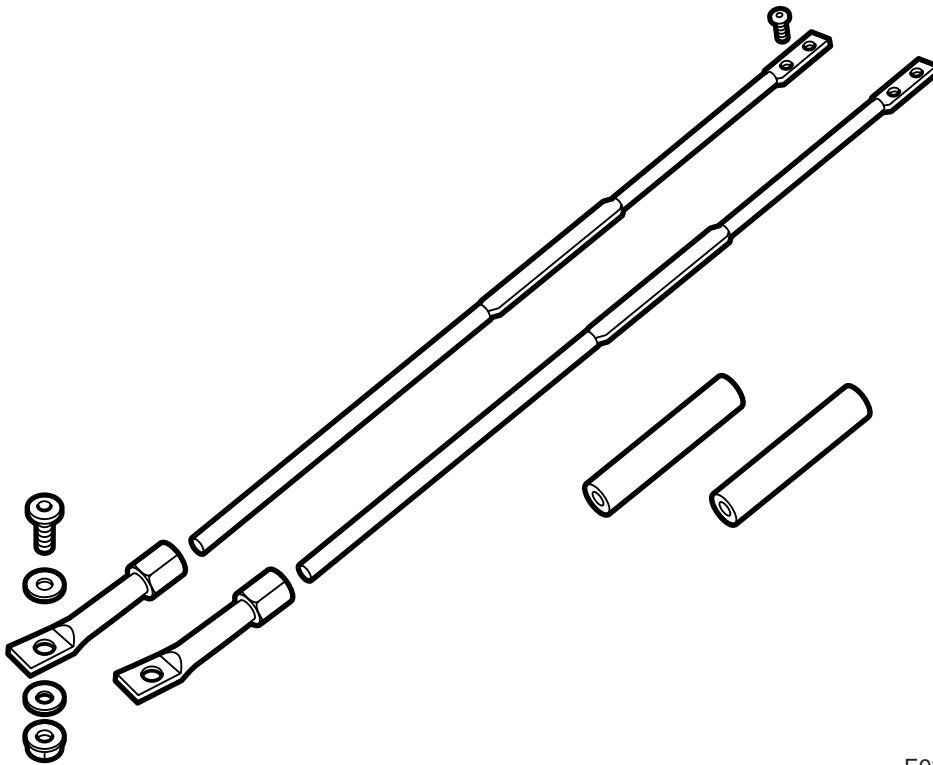
SAAB

**MONTERINGSANVISNING · INSTALLATION INSTRUCTIONS
MONTAGEANLEITUNG · INSTALLATIONS DE MONTAGE**

Saab 9-5

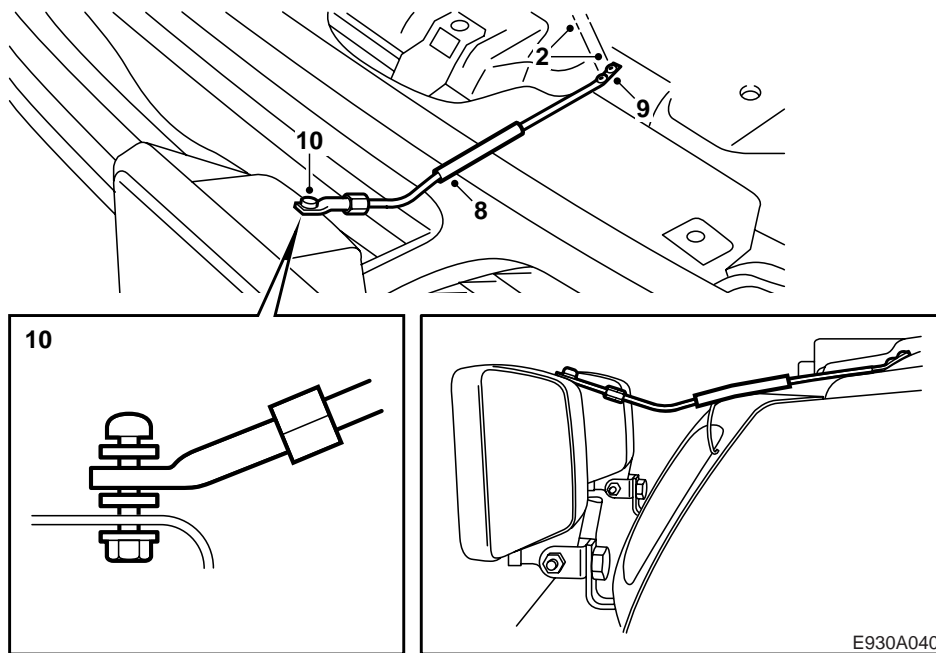
Stay for extra lights

Accessories Part No.	Group	Date	Instruction Part No.	Replaces
400 110 540	9:35-1	Jul 98	49 15 633	49 15 633 Feb 98



E930A039

1 Stay including retaining screws and crimp hose



- 1 Fit the stay against the recess in the radiator member.
- 2 Use the stay as a template and drill two holes with 2 mm diameter in the recesses on the radiator member.

⚠ WARNING

Drill carefully so that the radiator is not damaged.

- 3 Remove drill burrs and paint chips.
- 4 Clean the drilled holes with Teroson Cleaner FL.
- 5 Apply Standox 1K Fullprimer and then paint.
- 6 Make a template of, for example, a thin steel wire for routing of the stay.
- 7 Bend the stay according to the template and cut it, if needed, so that it fits to the extra light.

Note

Avoid bending the stay in the joint between the round and flat section as it breaks easily at this point due to the bending movement.

- 8 Fit the crimp hose on the stay so that it ends up over the flat section and secure it by heating with a hot-air gun.
- 9 Fit the stay to the radiator member and fasten with the self-tapping screws.
- 10 Fit the stay to the extra light with the screw, washers and nut, see illustration.
- 11 Check and adjust the light alignment.